



## POWERTRAK MAINTENANCE INSTRUCTIONS

The PowerTrak drag chain system is engineered to provide long, trouble-free service in the most demanding applications. Very little maintenance of the PowerTrak is required.

1. Check PowerTrak chain link, carrier and mounting bracket fasteners for tightness every four to six months, depending on duty cycle. Tighten as necessary.
2. Replace any damaged chain links or carriers immediately after detection. It is recommended that spare links, with carriers, equal to 5–10% of the overall PowerTrak length be kept on hand.
3. Cable/hose jacket lubricant is not required. However, proper lubricant can improve wear rate and promote smooth, trouble-free operation by reducing friction within the carrier compartment. Contact your cable/hose manufacturer for recommendations.
4. Periodically check cable/hose connections and splices.
5. Cables/hoses must not have twists or kinks, which can cause premature failure.
6. The cables/hoses must be adjusted to prevent kinking and premature wear. They must lay within the PowerTrak carrier compartment, particularly through the loop section, in a relaxed condition and follow a straight path from the moving end to the fixed end. **Do not** pull cables/hoses tightly against carriers in the loop; allow clearance all around. Also, be sure to secure cables/hoses at both ends of the trak. This will insure longest cable/hose life and smooth trak operation.
7. Please contact your Gleason Reel representative for any problems or questions.



A Hubbell Company

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